

Date: 09.01.20	Job No.: 00569	ADR Yes/No: Y	ADR Date: 09.01.20	ECN #: 09-512
Product No.: D412-630		Created By: AJS	Approved By: <i>[Signature]</i>	
Product Name:		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	EC/DD	
Production Document Control	Y	JLD	
Customer Technical Support	Y	DSTOW	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord			
QC Coordinator			
Marketing	Y	SW	
Customer Order Processing			

Reason for Change: Prevent Cracking in the -041/-042 Installations

Documents Affected:

IIN-D412-630 Rev. M
ICA-D412-591 Rev. 4
D2795 Rev B
D2812 Rev B

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N		(SUPERCEDE)	
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.01.27 <i>[Signature]</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.01.27 <i>[Signature]</i>
10	Update Controlled PDF Files	Y	KJ		
11	Update Master Document List (MDL)	Y	AJS		
12	Update Document Record (DR)	Y	KJ	Rev. Q	09.01.27 <i>[Signature]</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y	KJ	D2795-3/-4, D2812-043/-044	09.01.27 <i>[Signature]</i>
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	KJ	ROLL CHANGE NUMBER FOR -011 & -012 TO CHG 007	09.01.27 <i>[Signature]</i>
18	Create / Update PPP's	Y	KJ		09.01.27 <i>[Signature]</i>
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.01.27 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.01.27 <i>[Signature]</i>
22					
23					

Description / Action:

RELEASE IIN-D412-630 Rev. M, ICA-D412-591 Rev. 4, D2795 Rev B & D2812 Rev B.

D2812-041 & -042 were welded to be replaced by -043 & -044 riveted assemblies (See Attached ADR).

All existing Kits must comply Scap any existing D2812-041 & 042 Scap any existing D2795 -041, -042, -1, & -2.

NOTE: Change DSI 9386 & 9353 to "ON REQUEST ONLY".

ECN Verified & Complete: _____

Date: _____

Date: 09.01.20	Job No.: 00569	ADR Yes/No: Y	ADR Date: 09.01.21	ECN #: 09-512
Product No.: D412-630		Created By: AJS	Approved By: <i>AM</i>	
Product Name:		Checked By: <i>JS</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	EC/DD	
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Customer Technical Support	Y	DSTOW	

Distribution	Reqd	Resp	Initial / Date
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QC Coordinator			
Marketing	Y	SW	
Customer Order Processing			

Reason for Change: Prevent Cracking in the -041/-042 Installations

Documents Affected:

IIN-D412-630 Rev. M
ICA-D412-591 Rev. 4
D2795 Rev B
D2812 Rev B

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



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2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N		(SUPERCEDE)	
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

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9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.01.27 <i>JS</i>
10	Update Controlled PDF Files	Y	KJ		
11	Update Master Document List (MDL)	Y	AJS		
12	Update Document Record (DR)	Y	KJ	Rev. Q	09.01.27 <i>JS</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y	KJ	D2795-3/-4, D2812-043/-044	09.01.27 <i>JS</i>
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	KJ	ROLL CHANGE NUMBER FOR -011 & -012 TO CHG 007	09.01.27 <i>JS</i>
18	Create / Update PPP's	Y	KJ		09.01.27 <i>JS</i>
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.01.27 <i>JS</i>
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NOTE: Change DSI 9386 & 9353 to "ON REQUEST ONLY".

W/A
JUD 09.03.03

ECN Verified & Complete: _____

Date: _____